



EMPROVE[®] bio for use in biopharmaceutical production

Superior quality and comprehensive documentation

Your benefits

- ▶ Detailed documentation for biopharmaceutical applications
 - ▶ Lower costs
 - ▶ Faster time to market
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Emprove bio – Your tool for biopharmaceutical production

Raw material qualification is a key factor in assuring the quality and safety of biopharmaceuticals. But performing the necessary tests and compiling the required documentation all on your own is very costly and time-consuming. That's why we offer you [EMPROVE[®] bio](#) raw materials: Not only do EMPROVE[®] bio products provide the superior quality you have come to expect from Merck, EMPROVE[®] bio raw materials also come with detailed, usage-specific documentation facilitating maximum product safety, lower costs of qualification and registration processes, and faster time to market.

EMPROVE[®] bio: Ready-to-use documentation

The EMPROVE[®] bio dossiers are specifically compiled in order to support material qualification for a safe biopharmaceutical process. EMPROVE[®] bio dossiers contain, among others, comprehensive information on manufacturing processes, testing procedures, and purity and are structured in conformance with international standards (Common Technical Document [CTD] or comparable format). By granting instant access to the required information, EMPROVE[®] bio will greatly reduce your workload and costs and considerably accelerate your qualification and registration processes.

EMPROVE® bio: Merck expertise for highest reliability

Our EMPROVE® bio raw materials for use in biopharmaceutical production offer specifications especially adapted for use in upstream or downstream process steps. Selected EMPROVE® bio products comply with ACS standards as well. With EMPROVE® bio, you benefit from Merck's proven expertise and reputation for uncompromising reliability and safety – so you can be certain that your documentation is comprehensive.

Choose your EMPROVE® bio dossier

The EMPROVE® bio documentation comprises information on the manufacturing process, purity, analytical procedures (monograph) as well as a Certificate of Analysis adjusted to the biopharmaceutical upstream and downstream processes and relevant specification parameters.

If you need a short overview, you can download our regularly updated basic dossier free of charge from the Merck4Pharma web portal. In addition, you can order our partial dossier on analytical testing procedures.

EMPROVE® bio dossiers and prices

Dossier	Basic	Analytical Procedure
Price	Free of charge	EUR 3,400
Agreement	No	Yes
Update	Every 3 months	No

For more information, please [contact us](#).